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## Contact Angle

### Material Flow Solutions, Inc.

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***Measuring the Contact Angle.*** Bulk powders consist of particles which possess hydrophilic or hydrophobic properties. These surface properties control the adhesive forces between particles in moist environments. We have found that a hydrophobic surface with large particles causes a decrease in bulk strength as moisture increases in the bulk material. A hydrophobic surface with large particles causes an increase in strength with water content. However, smaller hydrophobic particles exhibit greater strength with moisture addition. As a result of this research, we have developed mathematical models that relate the inter-particle forces found in a bulk material to the bulk cohesive strength.

The ***contact angle*** is an important parameter that helps predict the bulk cohesive effects in powder mixtures. At Material Flow Solutions, Inc. we measure contact angle using state-of-the-art optical apparatus.

***PRACTICAL APPLICATIONS*** of ***contact angle*** measurements include, but are not limited to:

- ✿ Prediction of bulk flow behavior
- ✿ Scale up of flow behavior problem to real processes
- ✿ Surface self cleaning